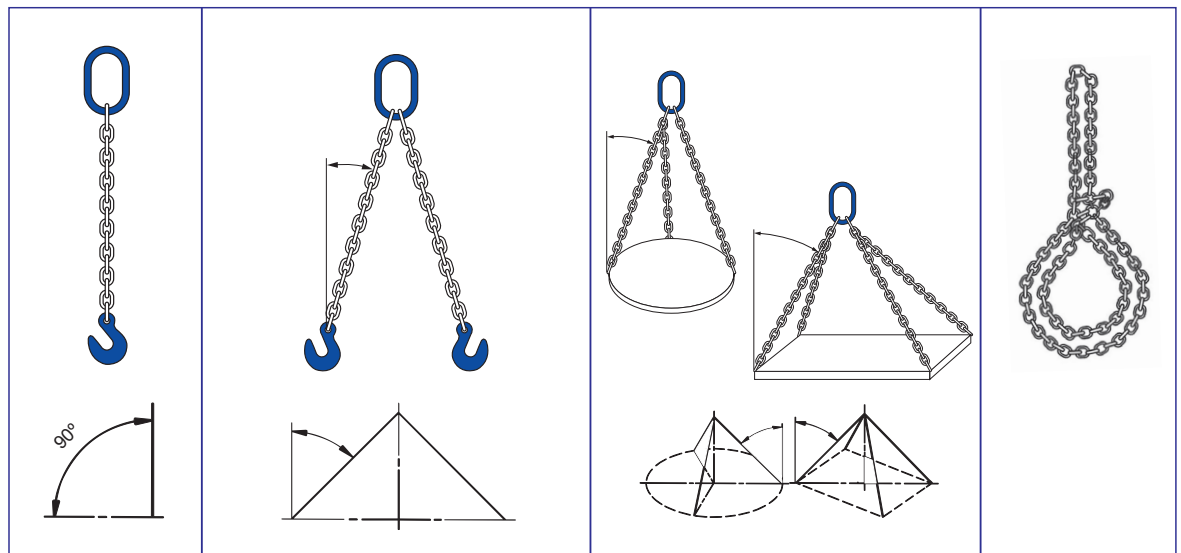


Standard Uniform Load Method of Rating for Grade 100 Chain Slings EN 818-4

Loads shown in Tonnes



Chain Size (mm)	Single Leg Chain Slings	2 Leg Chain Slings		3 & 4 Leg Chain Slings		Endless Choke Slings
		0 - 45° Safety Factor 1.4	45 - 60° Safety Factor 1.0	0 - 45° Safety Factor 2.1	45 - 60° Safety Factor 1.5	
6	1.4	2	1.4	2.9	2.1	2.2
8	2.5	3.5	2.5	5.3	3.8	4
10	4	5.6	4	8.4	6	6.4
13	6.7	9.5	6.7	14	10	10.6
16	10	14	10	21	15	16
19	14	20	14	30	21	22.4
20	16	22.4	16	33.6	24	25.6
22	19	26.5	19	40	28	30.4
26	26.5	37	26.5	56	40	43
32	39.3	55	39.3	83	59	63

200° Temper Chain

Operating Temperature	Reduction in Load Limit
-40°C to 200°C	None
Over 200°C to 300°C	DO NOT USE

380° Temper Chain

Operating Temperature	Reduction in Load Limit
-40°C to 200°C	None
Over 200°C to 300°C	10%
Over 300°C to 400°C	25%
Over 400°C	DO NOT USE

Never Exceed Working Load Limit