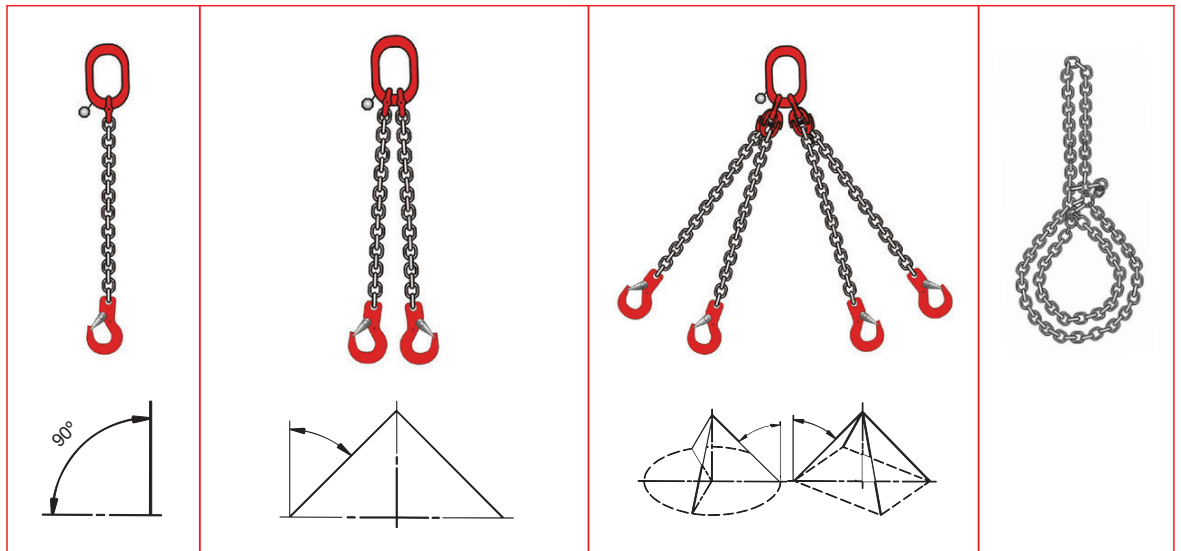


Standard Uniform Load Method of Rating for Grade 80 Chain Slings EN 818-4

Loads shown in Tonnes



Chain Size (mm)	Single Leg Chain Sling	2 Leg Chain Sling		3 & 4 Leg Chain Sling		Endless Choke Sling
		0 - 45° Safety Factor 1.4	45 - 60° Safety Factor 1.0	0 - 45° Safety Factor 2.1	45 - 60° Safety Factor 1.5	
6	1.12	1.6	1.12	2.36	1.7	1.8
7	1.5	2.12	1.5	3.15	2.24	2.5
8	2	2.8	2	4.25	3	3.15
10	3.15	4.25	3.15	6.7	4.75	5
13	5.3	7.5	5.3	11.2	8	8.5
16	8	11.2	8	17	11.8	12.5
19	11.2	16	11.2	23.6	17	18
20	12.5	17	12.5	26.5	19	20
22	15	21.2	15	31.5	22.4	23.6
26	21.2	30	21.2	45	31.5	33.5
32	31.5	45	31.5	67	47.5	50

Operating Temperature	Reduction in Load Limit
-40°C to 200°C	None
Over 200°C to 300°C	10%
Over 300°C to 400°C	25%
Over 400°C	DO NOT USE

Never Exceed Working Load Limit